TECHNICAL FEATURES	
Collection: Forme natural not rectified	Brand: Emilceramica
Size (cm): 7.5x20 - 20x20 - 21x18.2	Thickness (mm): 9,5

Compliant with standard EN 14411:2016 annex G group BIa - GL
Compliant with standard ISO 13006:2018 annex G group BIa - GL

Technical Features	Testing Method	Meas. unit	Average Typical Values	Established limits		
DIMENSIONAL PROPERTIES AND SURFACE QUALITY						
Dimensions				Nominal Length of edge N (cm) 7≤N<15	Nominal Length of edge N (cm) N≥15	
Length and width (*)	ISO 10545-2	(mm) (%)	Complies with the standards	±2% (max 5mm)	±2% (max 5mm)	±2% (max 5mm)
Length and width (**)						
Not Rectified			Compliant	±0,9 mm	±0,6%	±2,0 mm
Rectified				± 0,4 mm	±0,3 %	±1,0 mm
Thickness						
Not Rectified			Complies with the standards	±0,5 mm	±5%	±0,5 mm
Rectified				±0,5 mm	±5%	±0,5 mm
Straightness of sides						
Not Rectified			Compliant	±0,75 mm	±0,5 %	±1,5 mm
Rectified				±0,4 mm	±0,3 %	±0,8 mm
Rectangularity						
Not Rectified			Compliant	±0,75 mm	±0,5%	±2,0 mm
Rectified				±0,4 mm	±0,3%	±1,5 mm
Surface Flatness c.c - e.c. - w.						
Not Rectified			Compliant	±0,75 mm	±0,5%	±2,0 mm
Rectified				±0,6 mm	±0,4%	±1,8 mm
Surface Quality			Complies with the standards	≥95%		
PHYSICAL PROPERTIES						
Water absorption	ISO 10545-3	(%)	≤ 0,5	Eb ≤ 0,5 (Individual maximum value 0,6%)		
Water absorption	ASTM C373-14	(%)	≤ 0,5	≤ 0.50%		
Color Uniformity (8)	ASTM C609 and Section 9.3		Compliant	V0 – 3 Judds		
Modulus of rupture	ISO 10545-4	(N/mm2)	≥ 45	R ≥35 (Individual minimun value 32 N/mm2)		
Breaking Strength	ISO 10545-4	(N)	≥ 2000	≥1300 (Thickness ≥7,5 mm) ≥700 (Thickness < 7,5 mm)		
Breaking Strength	ASTM C648-04	(LBF)	≥ 400	Average ≥ 275 lbf (1.22 kN) Individual ≥ 250 lbf (1.11 kN)		
Resistance to surface abrasion	ISO 10545-7		See attached table	Abrasion class and cycles passed		
Visible Abrasion Resistance	ASTM 1027		Dark Colors: IV Light Colors: V	Declared Value		
Linear thermal expansion coefficient	ISO 10545-8	(x(10)-6/°C)	≤ 9	Declared value (EN 14411:2016) Test Method available (ISO 13006:2018)		
Thermal shock resistance	ISO 10545-9		Complies with the standards	Declared value (EN 14411:2016) **** Test Method available (ISO 13006:2018)		
Thermal Shock (5)	ASTM C484		Pass	Pass		

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Crazing Resistance	ISO 10545-11		Complies with the standards	Pass according to EN ISO 10545-1 (EN 14411:2016) Required (ISO 13006:2018)
Frost resistance	ISO 10545-12		Complies with the standards	Pass according to EN ISO 10545-1 (EN 14411:2016) Required (ISO 13006:2018)
Resistance to Freeze/ Taw Cycling	ASTM C1026		No damage	Declared Value
Reaction to fire	-	-	A1 FL / A1	Class A1 or Class A1 FL (EN 14411:2016)
Color resistance to light exposure	DIN 51094		Complies with the standards	No sample must show noticeable colour modifications.
Bond Strength	ASTM C482		Compliant	≥ 50 psi (0.34 MPa)

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Technical Features	Testing Method	Meas. unit	Average Typical Values	Established limits
CHEMICAL PROPERTIES				
Resistance to chemicals for household use and swimming pool salts	ISO 10545-13		A	GB Minimum (EN 14411:2016) GB Minimum (ISO 13006:2018)
Resistance to low concentrations of acids and alkalis	ISO 10545-13		LA-LB	Declared value (EN 14411:2016) Test Method available (ISO 13006:2018)
Resistance to high concentrations of acids and alkalis	ISO 10545-13		HA	Declared value (EN 14411:2016) Test Method available (ISO 13006:2018)
Chemical Resistance	ASTM C650-04		Not affected	Declared Value
Stain resistance	ISO 10545-14		Class 5	Minimum class 3 (EN 14411:2016) Minimum class 3 (ISO 13006:2018)
Stain resistance	ASTM C1378-04		Not affected	Declared Value
ANTISLIPPERY PROPERTIES				
Slipperiness Resistance: Ramp Method	DIN EN 16165 Annex B (ex DIN 51130); ASR A1.5		R10	from R9 to R13
Slipperiness Resistance: B.C.R.	D.M. N.236 14/6/89		$\mu > 0,40$	$\mu > 0,40$
Slipperiness Resistance: Pendulum	BS7976-2:2002 / BSEN13036-4:2011		<36	0 - 24 Slippery; 25 - 35 Moderately slippery; 36+ Low slipping risk
Dynamic coefficient of friction (DCOF)	ANSI 326:3:2021		≥ 0,50 – IW+	Interior Dry (ID) ≥ 0,42 dry, Interior Wet (IW) ≥ 0,42 wet, Interior Wet+ (IW+): Declared Value, Exterior Wet (EW): Declared value

* The work size shall be chose, for non-modular tiles, so that the difference between the work size and the nominal size is:
** The deviation, in percent, of the average size for each tile (2 or 4 sides) from the work size..
**** See Table 2 for uses where it is applicable
c.c. Centre curvature, related to diagonal calculated from the work sizes
e.c. Edge curvature, related to the corresponding work sizes.
w. Warpage, related to diagonal calculated from the work sizes.

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Resistance to surface	abrasion – ISO 10545-7
Dark colors	Class 4 - Visible abrasion after 2100 cycles
Light colors	Class 5 - Visible abrasion after > 12000 cycles